

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

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Work Order ID 84161***84161***

Page 3

Saturday, May 05, 2012 3:28:36 PM

Item ID: D3999-11

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Earth Tab

Stop ***NS2***

Start Date: 5/7/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/7/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location: UNA

0.00

170

Packaging

Memo

0.00

Packaging

20 pl
12-05-07

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

12/5/8 D
12-05-08

Dart Aerospace Ltd

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Picklist Print

Saturday, May 05, 2012 3:28:35 PM

Page 1

Work Order ID: 84161

Parent Item: D3999-11

Parent Item Name: Earth Tab

Start Date: 5/7/2012

Required Date: 5/7/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP rev A 09.12.18 new issue Prelim EC verified by:DD IPP rev B 10.05.10 ecn 10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			100	sf	369.6422	0.01	0.0631579	5		

Location

Loc Qty

Loc Code

MAT021

369.6422000

113608

0

116308

6.01556842

117285

67.544

119331

44.2

119802

20.94

120218

19.5

120866

66.9426316

121578

144.5

1812-5-8
1812-5-7

119802 1812-5-2

~~121578~~

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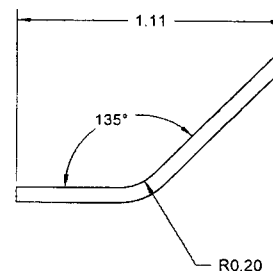
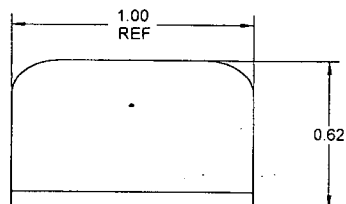
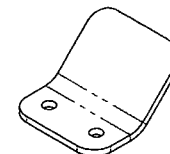
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3999-11	JCA-M47-1-19



D3999-11 EARTH TAB

#84161

RELEASED
2010-05-05
MMD

- NOTES:**
- 1) MATERIAL: MADE FROM D3999-11F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.01 lbs

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3999
MFG. APPR.		SHEET 11 OF 12
APPROVED		TITLE BAFFLE
DE APPR.		SCALE NTS
DATE	10.02.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD
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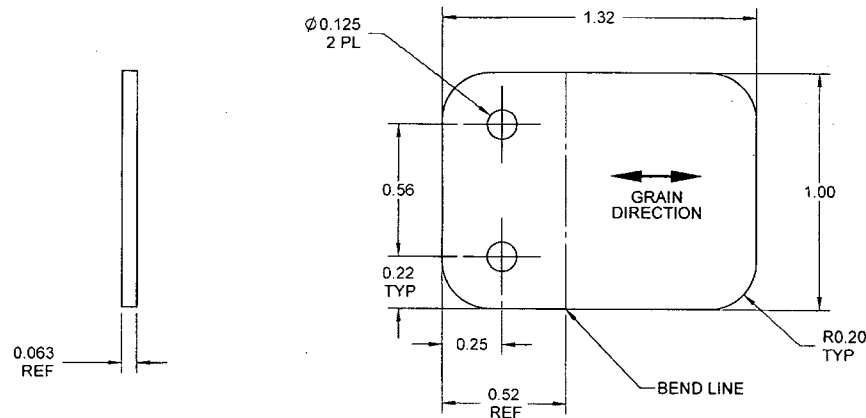
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D3999-11F FLAT PATTERN

#84161

RELEASED
2010-05-05
MWP

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

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Dart Aerospace Ltd

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